

Specifications

OPTICAL OXYGEN FLOW CELLS

1 SENSOR SPECIFICATIONS

Only valid in water/gas (typ. air components) for 2-point calibrated sensors at 20°C, 1013mbar absolute pressure, using default measuring parameters/modes!

Specifications are valid for oxygen flow cells (item no.: **OXFLOW, OXFLOW-HS**).

1.1 Gas Phase: partial pressure pO₂ (hPa), volume percent pV (% O₂ gas)

For a calibrated sensor, the partial oxygen pressure pO₂ in units of hPa (equivalent to mbar) is the fundamental oxygen unit measured by the oxygen meter (in gas and water phase).

Specifications		
Measuring Range Optimum Maximum (not specified)	% O₂ gas 0-50% O ₂ 0-100% O ₂	hPa 0-500 hPa 0-1000 hPa
Accuracy * at 1% O ₂ /10 hPa at 20% O ₂ /200 hPa	±0.02% O ₂ ±0.2% O ₂	±0.2 hPa ±2 hPa
Resolution at 1% O ₂ /10 hPa at 20% O ₂ /200 hPa	0.01% O ₂ 0.05% O ₂	0.1 hPa 0.5 hPa
Detection Limit	0.02% O ₂	0.2 hPa

* The absolute accuracy of full range sensors depends on the calibration mode. For 1-point calibrated sensors these values increase due to a decreasing accuracy. More details on request.

1.2 Dissolved Oxygen: % air saturation, $\mu\text{mol/L}$, mg/L = ppm , mL/L

Oxygen dissolved in water can be expressed in % air saturation and in concentration units like $\mu\text{mol/L}$, mg/L (ppm), and mL/L . For details on calculation of dissolved oxygen units from partial pressure readings (interpolation formula based on temperature, atmospheric pressure and salinity), please see the respective sensor/oxygen meter manuals.

Specifications		
Measuring Range Optimum Maximum (not specified)	% air saturation (a.s.) 0-250% a.s. 0-500% a.s.	mg/L (ppm) 0-22 mg/L 0-44 mg/L
Accuracy * at 5% a.s./0.44 mg/L at 95% a.s./8.8 mg/L	$\pm 0.1\%$ a.s. $\pm 1\%$ a.s.	± 0.01 mg/L ± 0.1 mg/L
Resolution at 5% a.s./0.44 mg/L at 95% a.s./8.8 mg/L	0.05% a.s. 0.25% a.s.	0.005 mg/L 0.025 mg/L
Detection Limit	0.1% a.s.	0.01 mg/L

* The absolute accuracy of the full range sensors depends on the calibration mode. For 1-point calibrated sensors these values increase due to a decreasing accuracy. More details on request.

1.3 General Characteristics

Response Time (t90) ‡ Gas Water (>10mL/min) Water (<10mL/min)	OXFLOW <10 sec <20 sec <30 sec	OXFLOW-HS <1 sec <10 sec <20 sec
Tubing Connectors (Luer-Lock)	ID tubing 3.2 or 4.8 mm	
Recommended flow rate for liquids	1-500 mL/min	
Temperature Range	specified: 0°C (32°F) to 50°C (122°F)	
Pressure Range	0 to 3 bar (differential pressure)	
Minimum Lifetime	OXFLOW 10,000,000 data points	OXFLOW-HS 2,000,000 data points
Calibration Modes	1-point and 2-point calibration	

Materials of FLOW cell (apart from sensing layer)	polycarbonat and polyamide
Application Areas	Laboratory, industry, research. NOT for medical or any safety-critical application. NOT for application in humans. NOT for application in food intended for human consumption.

‡ Typical response times for 90% signal change of the oxygen sensor. For liquids: measured for the transition from air into a stirred solution of 1% Na₂SO₃

2 APPLICABILITY AND CROSS-SENSITIVITY

	Applicability	Cross-Sensitivity	NO Cross-Sensitivity
Water/Aqueous solutions	X		
Gas Phase (typ. air components)	X		
Ethanol ¹	short-term only		
Methanol ¹	short-term only		
Isopropanol ¹	short-term only		
Other organic solvents ²		X	
Chlorine gas (Cl ₂), NO ₂ gas, bleach		X	
pH 1-14			X
CO ₂			X
CH ₄			X
H ₂ S			X
Any ionic species			X

¹ Only diluted and after conditioning- contact info@pyroscience.com for more information;

² Includes liquid solvents and solvent vapors

3 CLEANING, STERILIZATION, STORAGE

Cleaning	3% H ₂ O ₂ , soap solution, short-term ethanol
Sterilization	delivered pre-sterilized with 25kGy beta-radiation, short-term 70% ethanol and 70% isopropanol treatment are possible, autoclavable for a few cycles at 121°C for 15 min without the optical fiber and with special precautions (details on request).
Storage	>3 years in darkness at room temperature

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